



NIPPON KAIJI KYOKAI

Certificate

Certificate No.

NKY-2639

OF

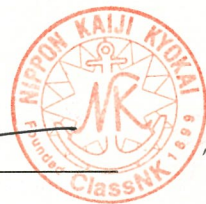
TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : Coreweld 80-K2
Manufacturer : ESAB SeAH Corp.
Chang-Won, Kyung-Nam, Korea
Kind : Semi-Automatic and Automatic Welding Consumable
Purpose : For High Tensile Steel and Steel for Low Temperature Service
Approval Condition ;
Grade : KAW54Y40MG(C)H5, KAWL3MG(C)H5,
KSW54Y40G(C)H5, KSWL3G(C)H5
Current : DCEP
Position : Flat and Horizontal Fillet
Max. Dia. of Wire : F ; 1.6mm ϕ , H-F; 1.6mm ϕ
Shield Gas : CO₂

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 28th day of December, 2006.
Issued at Tokyo on the 29th day of December, 2005.

H. Kitada
General Manager of
Material and Equipment Department



Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

NKY 2639

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| <p>The validity of this certificate has been renewed until <u>2017.12.28</u>.</p> <p>Date: <u>2016.8.24</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>2022.12.28</u>.</p> <p>Date: <u>2021.07.05</u></p> <p> Surveyor</p>  |
| <p>The validity of this certificate has been renewed until <u>2018.12.28</u>.</p> <p>Date: <u>2017.08.25</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>2023.12.28</u>.</p> <p>Date: <u>2022.08.24</u></p> <p> Surveyor</p>  |
| <p>The validity of this certificate has been renewed until <u>2019.12.28</u>.</p> <p>Date: <u>2018.08.21</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>2024.12.28</u>.</p> <p>Date: <u>2023.07.28</u></p> <p> Surveyor</p>  |
| <p>The validity of this certificate has been renewed until <u>2020.12.28</u>.</p> <p>Date: <u>2019.07.25</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>2025.12.28</u>.</p> <p>Date: <u>2024.07.18</u></p> <p> Surveyor</p>  |
| <p>The validity of this certificate has been renewed until <u>2021.12.28</u>.</p> <p>Date: <u>2020.08.14</u></p> <p> Surveyor</p>  | <p>The validity of this certificate has been renewed until <u>2026.12.28</u>.</p> <p>Date: <u>2025.7</u></p> <p> Surveyor</p>  |

